



BUILT IN IOWA SINCE 1966

The QCA Spas collection

The Star Series and the Jewel Series: patented hydrotherapy, a maintenance-free cabinet and a warranty you can read in one page.

Our story



Since 1966, QCA Spas has been an innovator of patented spa therapy to relieve pain and stiffness and promote healthier lifestyles. Every spa goes through a thorough water test and 50-point inspection before it is shipped, and every spa is rated and tested by ETL.

QCA is the innovator of the patented WaveMax seat and the Ultra Wave Lounge, and was featured as one of the top 25 spa companies by America's Top Hot Tub & Spas magazine. Our spas are sold worldwide, but built in the heart of the U.S.A. in DeWitt and Bettendorf, Iowa.

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Star Series



Three tiers, one standard of build. Start with a plug-and-play spa that needs no electrician, or step up to 220-volt power and 35 jets or more.

110 VOLT**1500**

Plug-and-play spas with a GFCI plug already installed and 15 jets.

110 VOLT**2500**

Plug-and-play spas with a GFCI plug already installed and 25 jets.

220 VOLT**3500**

220-volt spas with 35 jets or more, depending on the model.

STANDARD ON EVERY STAR

- Patented Dura-Bond acrylic shell
- Weather Guard maintenance-free cabinet
- Electronic soft-touch topside control
- Stainless-steel therapy jets

AVAILABLE UPGRADES

- **Ozonator**
- **LED lighting**
- **Blue Fusion**

PLUG AND PLAY

Star 1500 & 2500

Both tiers run on 110 volts with a GFCI plug already installed. Choose 15 jets in the 1500 or 25 jets in the 2500.

Star 1500 Series

15 JETS · 110 VOLT

Aries

3-4 person
15 jets

200 gallons
78" L × 60" W × 34" D

STARTING AT
\$6,795

Leo

4 person
15 jets

220 gallons
78" L × 68" W × 32" D

STARTING AT
\$7,095

Star 2500 Series

25 JETS · 110 VOLT

Scorpio

6 person
25 jets

290 gallons
78" L × 78" W × 38" D

STARTING AT
\$8,995

Libra

5 person
25 jets

310 gallons
78" L × 78" W × 36" D

STARTING AT
\$8,895

220 VOLT

Star 3500

Hardwired 220-volt spas with 35 jets or more. Increased pump horsepower delivers a stronger massage, and a higher-kilowatt heater improves heat recovery in colder climates.

Star 3500 Series

35+ JETS · 220 VOLT

Scorpio

6 person
35 jets or more

290 gallons
78" L × 78" W × 38" D

STARTING AT
\$8,995

Libra

5 person
35 jets

310 gallons
78" L × 78" W × 36" D

STARTING AT
\$8,995

Gemini

6 person
45 jets

330 gallons
85" L × 85" W × 40" D

STARTING AT
\$9,895

Pisces

5–6 person
45 jets

365 gallons
85" L × 85" W × 40" D

STARTING AT
\$9,895

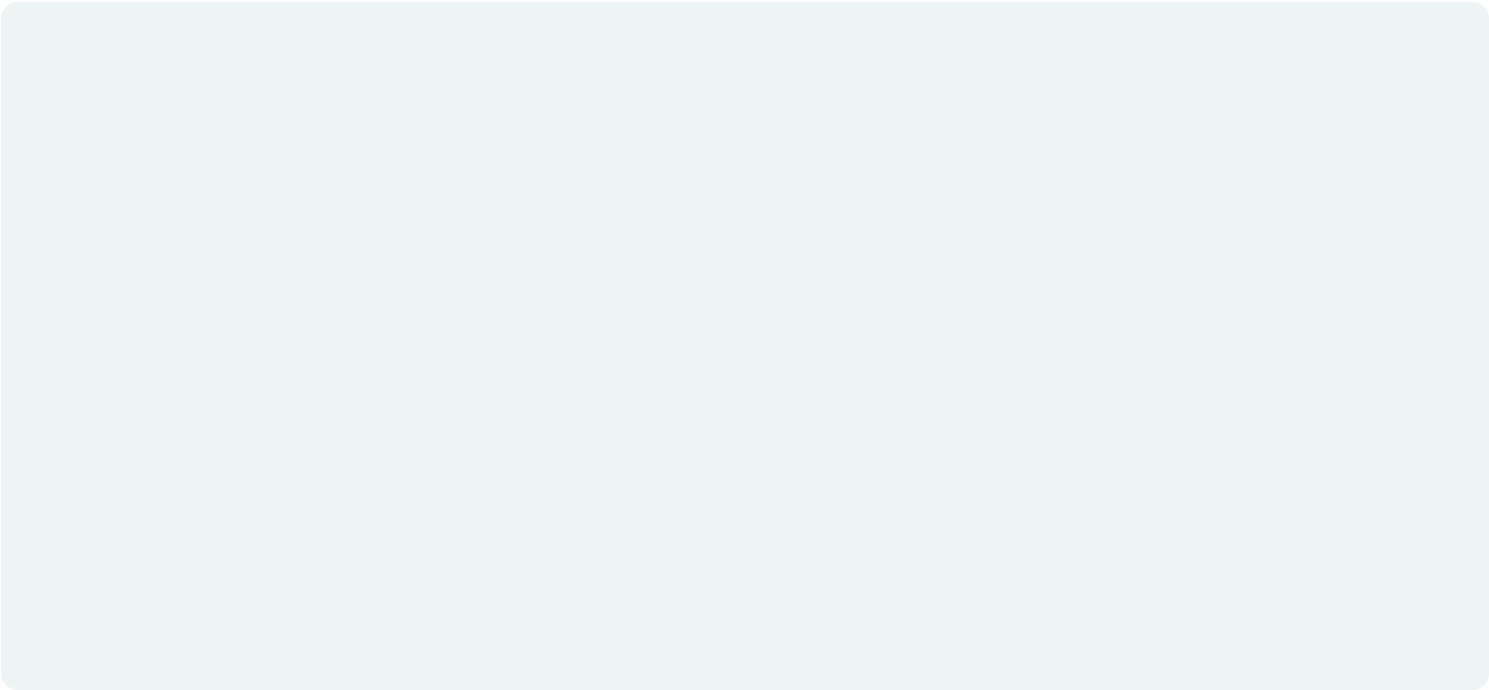
Capricorn

6 person
59 jets

455 gallons
92" L × 92" W × 40" D

STARTING AT
\$10,695

Jewel Series

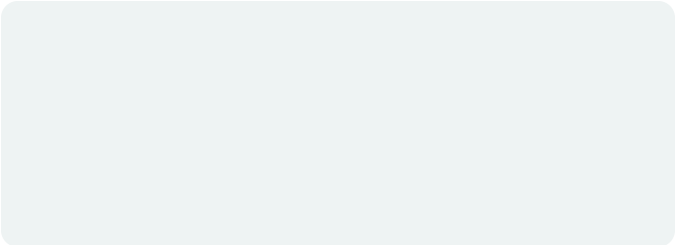


Our premier line adds the equipment most owners ask for to every model, and wraps it in a horizontal-slat cabinet found only on Jewel.

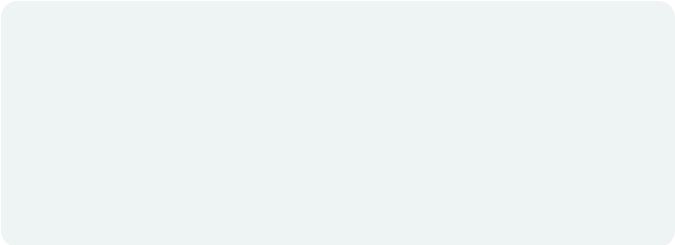
STANDARD ON EVERY JEWEL

- Patented Dura-Bond acrylic shell
- Weather Guard maintenance-free cabinet
- PURE Water Management with ozone
- Jewel LED light package
- Energy Saver system
- Polar insulation
- SpaTouch topside control

CABINET COLORS



Eclipse Gray



Sandstone

Blue Fusion is an option

Automatic bromine water care for soft, silky, clear water. Ozone is removed if Blue Fusion is chosen.

Jewel models

From the three-person Jade to the 87-jet Diamond, every Jewel is built on a 220-volt system with the full Jewel equipment package.

Jade Deluxe

3 person
32 therapeutic stainless-steel jets

240 gallons
84" L × 67" W × 36" D

STARTING AT
\$10,495

Amber Deluxe

5 person lounger
40 stainless-steel jets

250 gallons
84" L × 72" W × 36" D

STARTING AT
\$10,495

Gemstone Deluxe

Captain's chairs
59 jets

385 gallons
84" L × 84" W × 40" D

STARTING AT
\$13,595

Diamond Deluxe

5–6 person lounger
87 jets

410 gallons
87" L × 87" W × 40" D

STARTING AT
\$13,595

Moonstone Deluxe

7 person
63 therapeutic stainless-steel jets

465 gallons
92" L × 92" W × 40" D

STARTING AT
\$14,595

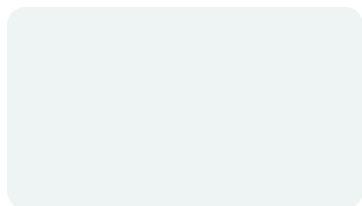
Shell & cabinet

Dura-Bond acrylic shell

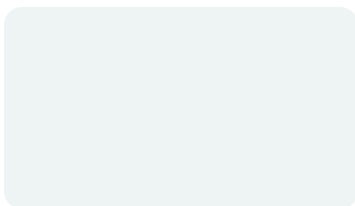
Premium acrylic from Plaskolite or Aristech, bonded to a reinforced ABS backing and strengthened with Isotec Acrylobond HD structural polymers. The result is strength comparable to traditional fiberglass, with a cleaner, more consistent build.

- Acrylic surface
- ABS backing
- Dura-Bond reinforcement

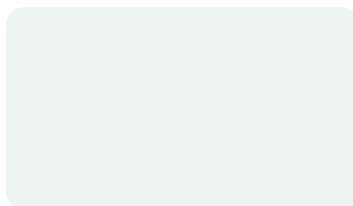
SHELL COLORS



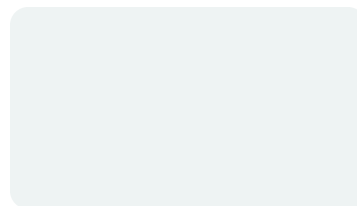
Silver Marble



Midnight Canyon



Smokey Mountains



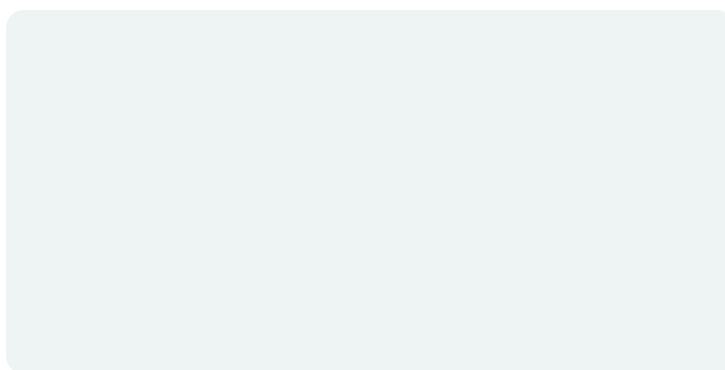
Storm Clouds

Weather Guard cabinet

High-strength polystyrene under a UV-resistant acrylic film. It will not splinter or peel, and it resists warping, fading and weather wear with virtually no maintenance.



Star: gray vertical slat



Jewel: horizontal slat, Eclipse Gray or Sandstone

Hydrotherapy

Buoyancy relieves pressure on joints. Heated water soothes tension and stress. Add jets, and hydro-massage helps ease pain and stiffness from tired muscles. Customize your massage at the touch of a button.

WHY A SOAK HELPS

- **Stress relief.** Warm water soothes and cocoons the body.
- **Joint relief.** Regular sessions help keep joints moving.
- **Better sleep.** A soak before bed helps you sleep more deeply.
- **Circulation.** Keep sessions to 15 minutes or longer at 104 degrees F or below.

PATENTED SEATS

HydroMax

The first patented hydrotherapy seat, with numerous large jets.

WaveMax

20 jets in four rows of five, with seven patterns at three speeds.

Ultra Wave Lounge

54 jets that pulse from neck to toes. Our most luxurious seat.

JETS AND AIR

Stainless-steel therapy jets come standard on the Star Series, in styles that include 4-Swirl, Majestic, Eclipse, Orion, Smooth and Revo. The Turbo Charge system supercharges the water with warm air from a silent 2-horsepower, 3-speed pump, adjustable to ten levels.

Seat and jet configurations vary by model. Check each spa's specifications.

Water care & efficiency

Five systems work together to keep the water clean and the heat in, so you spend more time soaking and less time on maintenance.

Polar Insulation Thermal System

Layers of foam insulation and reflective foil around the cabinet help reduce heat loss through the walls, corners and floor.

Energy Saver System

The insulated cabinet is designed to retain warmth from the equipment around the shell and plumbing, helping limit heat loss to outdoor air.

Ozonator

Injects ozone into the plumbing to kill bacteria in every water line, so you can dramatically reduce chemical use. Standard on Jewel, optional on Star.

Pure Water Management

Automatic filtration and purge cycles filter over 30,000 gallons a day, with floor-to-surface skimming and a top-load filter.

Blue Fusion

Add salt about once a year and the generator makes the bromine. Soft, silky, clear water with fewer chemicals. Optional on Star 3500 and Jewel.

Heat retention and energy use vary with climate, cover, settings and spa use. Ozone is not compatible with Blue Fusion.

Lighting, sound & covers

Six-color LED lighting

Full-perimeter top-shell and underwater lights cycle at 3-second intervals. Pause on the color that suits your mood, or touch again for a faster, party-style change.

STAR PACKAGE · OPTION

Top waterline perimeter LED lighting.

JEWEL PACKAGE · STANDARD

Perimeter and underwater LEDs, illuminated cup holders and air controls, and cabinet corner lighting.

VibraSound stereo

A 288-watt Bluetooth stereo and marine subwoofer, with Halo Aerial Technology for strong range.

- Stream over Bluetooth
- 2 waterproof speakers
- Marine-grade build
- 1 powered subwoofer

Hard covers

Lockable, energy-efficient covers in marine-grade vinyl, with a tapered core that sheds rain, ice and snow. Popular colors include teak/redwood and coastal gray.

Spa Touch 4 topside control

Your spa's settings, including LED lighting, at your fingertips. Standard on Jewel Series spas.

Limited warranty

Extended to the original purchaser of a spa manufactured on or after January 2023 and installed for residential use in the United States.

COVERAGE	STAR SERIES	JEWEL SERIES
Structure	5 Years	7 Years
Surface	5 Years	7 Years
Equipment	3 Years	5 Years
Plumbing	3 Years	5 Years
Misc.	1 Year	1 Year

WHAT IS COVERED

- Structure: the shell will not leak due to defects in materials or workmanship.
- Surface: the acrylic will not crack, wrinkle, peel, blister or delaminate.
- Equipment: control system, pump(s) and heater.
- Plumbing: fittings, drains, hoses, internal plumbing and jet assemblies.
- Misc.: ozone, audio, LED components and cabinet peeling, cracking and warping.

Service is performed by a QCA Spas authorized dealer. Coverage begins on the original purchase date. Read the complete terms, limitations and disclaimers on the warranty page of our website.

The collection at a glance

MODEL	SEATS	GAL.	JETS	FROM
STAR 1500 SERIES				
Aries	3-4	200	15	\$6,795
Leo	4	220	15	\$7,095
STAR 2500 SERIES				
Scorpio	6	290	25	\$8,995
Libra	5	310	25	\$8,895
STAR 3500 SERIES				
Scorpio	6	290	35+	\$8,995
Libra	5	310	35	\$8,995
Gemini	6	330	45	\$9,895
Pisces	5-6	365	45	\$9,895
Capricorn	6	455	59	\$10,695
JEWEL SERIES				
Jade Deluxe	3	240	32	\$10,495
Amber Deluxe	5	250	40	\$10,495
Gemstone Deluxe	Captain's chairs	385	59	\$13,595
Diamond Deluxe	5-6	410	87	\$13,595
Moonstone Deluxe	7	465	63	\$14,595

14 models. Prices are starting prices (MSRP) and are sold through authorized dealers. 110-volt Star 1500 and 2500 models include a GFCI plug. All other models are 220 volt and installed by an electrician.